

Product Information

DURABOND®

Formerly
D-15

D-815™ Carpet Seam & Multi-Use Adhesive

Product Description:

DURABOND® D-815™ Carpet Seam & Multi-Use Adhesive is a fast grab, non-flammable adhesive for seaming and bonding carpet edges; tack strips; rubber cove base; rubber/metal reducers or stair treads. D-815 is suitable for use over dry surfaces including concrete and plywood.

Product Benefits:

- Bonds carpet seams, reducers, tack strips, rubber cove base and stair treads
- Unparalleled adhesive performance
- Adheres to wood, ceramic, concrete and many other surfaces
- Reduces edge raveling

Performance Characteristics:

- Fast grab
- Non-flammable
- Dries quickly

Suggested Uses:

As a carpet seam adhesive, D-815 works well with many types of backings including: hot melt, unitary latex, woven, Axminster®, enhancer, Action Bac®, jute, rubber and outdoor carpet. As a tack strip adhesive, D-815 quickly adheres tack strip to concrete or plywood, and can be power stretched in as little as one hour. As a rubber and metal adhesive, D-815 acts as a fast-setting contact cement.

Directions for Use:

Read and understand the data sheet completely before beginning installation. Follow the industry standards and recommendations for carpet seaming and installation of tack strips; rubber cove base; rubber/metal reducers or stair treads.

Surface Preparation:

Surfaces must be structurally sound, clean and free of dust, dirt, paint, soap film, oil, adhesive residue, grease, curing compounds and other foreign material that could inhibit bonding. For best results, material and surface should be above 45°F.

TYPICAL PHYSICAL PROPERTIES

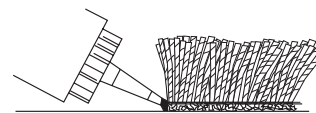
Base:	Synthetic Latex Resins
Vehicle:	Methylene Chloride
Color:	Light Amber
Solids:	20.0% by Weight
Weight Per Gallon:	10.5 lbs.
Flammability:	Non-flammable
Consistency:	Medium Syrup
Application:	applicator bottle
Set Up Time:	10 to 15 minutes
Final Cure:	24 Hours
Coverage*: (1/8" bead)	180 linear feet/pint 360 linear feet/quart
Shelf Life:	One year, when stored in original, tightly sealed container
Freeze Thaw Stable:	5 cycles at 0°F

*Coverage rates are approximate and actual coverage will vary based on application techniques, waste, and/or other jobsite conditions.

Application:

As A Carpet Seam Adhesive:

Remove cap and fill an applicator bottle. Immediately close container for future use. Notch applicator tip and apply D-815 to the carpet edge holding the bottle at a 40° angle. Apply a continuous bead of adhesive along the length of one seam edge only. Butt carpet edges together and tractor seam.



Application as a Tack Strip; Rubber Cove Base; Rubber/Metal Reducers or Stair Treads Adhesive:

Remove cap and fill an applicator bottle. Immediately close container for future use. Notch applicator tip and apply a bead of D-815 along the bond area; put the parts together and immediately disassemble. Allow the adhesive on both surfaces to dry for approximately 10 minutes. Properly position the parts and apply pressure to insure a strong bond.

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Curing:

Open Time: 10 minutes
Initial Set Time: 10-15 minutes
Final Set: 12 hours

Limitations:

- Do not use this product on pure vinyl substrates.
- Be sure that all unused material is stored in the original, tightly sealed container.
- Be sure to store the original, tightly sealed container in a cool, dry place away from direct heat and sunlight.
- Use this product in well ventilated areas.

Cleanup & Storage:

In order to prolong the shelf life and minimize waste, D-815 should be stored in original container. Do not store D-815 in the applicator bottle, return all unused material to the original container. Store original, tightly sealed container in a cool dry place away from direct heat and sunlight. Clean adhesive from carpet nap using a cloth dampened with mineral spirits. (Test mineral spirits on a scrap of carpet to insure that the solvent will not affect the carpet color.)

Packaging:

DURABOND D-815 is available in pints and quarts-12 per case. For the name of a distributor nearest you, call Customer Service at 1-888-592-8558.



PLANT LOCATIONS

CONYERS, GA 30207
TEMECULA, CA 92590
TWINSBURG, OH 44087
PAULSBORO, NJ 08066
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